



MATERIAL: 6061-T6 SHEET (QQ-A-250/11) 0.091" THICK  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
BREAK ALL SHARP EDGES 0.010 TO 0.020  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

A	99.09.07	NEW ISSUE
DESIGN	CP	DRAWN BY RF
CHECKED	CP	APPROVED
DATE	99.09.07	TITLE DOUBLER
		SCALE 1:1

**DART** DART AEROSPACE USA, INC.  
BELLEVUE, WA

DRAWING NO. D2912  
REV. A  
SHEET 1 OF 1